

View Online at <https://aerobasegroup.com/nsn/5315-01-015-9317>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.660 inches and 0.670 inches

**Shoulder Diameter:**

Between 0.545 inches and 0.560 inches

**Shank Diameter:**

Between 0.371 inches and 0.373 inches

**Overall Length:**

Between 1.500 inches and 1.515 inches

**First End Taper Length:**

0.040 inches

**Second End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

34.0 rockwell c

**Shear Strength:**

150000 single pounds per square inch

**Second Shank Diameter:**

Between 0.395 inches and 0.400 inches

**First End Location:**

Shank end

**First End Taper Angle:**

15.0 degrees

**Surface Finish:**

63.0 microinches large shank

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

Between 0.660 inches and 0.670 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-s-5002 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5002 spec.