NSN 5315-01-015-9317



Headless Shoulder Pin - Page 1 of 2	Group
View Online at https://aerobasegroup.com/nsn/5315-01-015-9317	
First End Style:	
Chamfered	
Second End Style:	
Chamfered	
Shank Length:	
Between 0.660 inches and 0.670 inches	
Shoulder Diameter:	
Between 0.545 inches and 0.560 inches	
Shank Diameter:	
Between 0.371 inches and 0.373 inches	
Overall Length:	
Between 1.500 inches and 1.515 inches	
First End Taper Length:	
0.040 inches	
Second End Taper Length:	
0.060 inches	
Second End Relationship With First End:	
Identical	
Hardness Rating:	
34.0 rockwell c	
Shear Strength:	
150000 single pounds per square inch	
Second Shank Diameter:	
Between 0.395 inches and 0.400 inches	
First End Location:	
Shank end	
First End Taper Angle:	
15.0 degrees	
Surface Finish:	
63.0 microinches large shank	
Second End Taper Angle:	
30.0 degrees	
Cooned Charlet another	

Second Shank Length:

Between 0.660 inches and 0.670 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

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Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Mil-std (military Standard):

Mil-s-5002 spec.