NSN 5315-01-019-6909

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-019-6909

| First End Style: |
|---|
| Chamfered |
| Second End Style: |
| Square |
| Shank Length: |
| Between 0.238 inches and 0.240 inches |
| Shoulder Diameter: |
| Between 0.375 inches and 0.385 inches |
| Shank Diameter: |
| Between 0.1882 inches and 0.1885 inches |
| Overall Length: |
| Between 0.620 inches and 0.630 inches |
| Undercut Diameter: |
| Between 0.172 inches and 0.175 inches |
| Undercut Width: |
| Between 0.018 inches and 0.020 inches |
| First End Taper Length: |
| 0.010 inches |
| Second End Relationship With First End: |
| Not identical |
| Hardness Rating: |
| 30.0 rockwell c |
| First End Location: |
| Shank end |
| First End Taper Angle: |
| 45.0 degrees |
| Surface Finish: |
| 63.0 microinches shoulder end |
| Material: |
| Steel comp 416 |
| Material Specification: |
| Qq-s-763 federal specification single material response |
| Surface Treatment: |
| Passivate |
| Surface Treatment Specification: |
| Ga3023, fscm 01714 mfr ref single treatment response |
| Style Designator: |
| Undercut |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |

NSN 5315-01-019-6909

Headless Shoulder Pin - Page 2 of 2

Demilitarization:

No

Fiig:

A212a0

