

View Online at <https://aerobasegroup.com/nsn/5315-01-019-7219>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.420 inches

Shank Length:

0.460 inches

Shoulder Diameter:

Between 0.7485 inches and 0.7500 inches

Shank Diameter:

0.500 inches

Overall Length:

5.470 inches

Hole Arrangement Style:

One end w/two drilled holes

First Hole Diameter:

Between 0.106 inches and 0.116 inches

Second Hole Diameter:

Between 0.106 inches and 0.116 inches

Distance From Centerline Of Hole To End Of Pin:

0.175 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

Between 0.020 inches and 0.050 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.500 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

45.0 degrees

Angle Between Centerline Of Holes:

90.0 degrees

Special Features:

Has 0.438 in. Dia, 0.750 in. Dp hole centered in shoulder end bisected by 0.208 in. Diameter perpendicular holes, 2 in line 0.201 in. From end; opposite end of shoulder has 2 parallel flats, 0.512 in. W/between flats

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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