

View Online at <https://aerobasegroup.com/nsn/5315-01-020-2909>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

1.454 inches

Shoulder Diameter:

Between 0.3054 inches and 0.3064 inches

Shank Diameter:

Between 0.184 inches and 0.185 inches

Overall Length:

2.625 inches

First End Taper Length:

0.438 inches

Second End Relationship With First End:

Not identical

First End Location:

Tapered end

First End Taper Angle:

13.5 degrees

Surface Finish:

32.0 microinches shoulder end

Special Features:

Groove 0.045 in. Deep, 0.018 in. W, located 0.612 in. From shank end

Material:

Steel comp 302

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

580-0025-00 fscm 13499 mfr ref single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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