

View Online at <https://aerobasegroup.com/nsn/5315-01-020-2909>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

1.454 inches

**Shoulder Diameter:**

Between 0.3054 inches and 0.3064 inches

**Shank Diameter:**

Between 0.184 inches and 0.185 inches

**Overall Length:**

2.625 inches

**First End Taper Length:**

0.438 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Tapered end

**First End Taper Angle:**

13.5 degrees

**Surface Finish:**

32.0 microinches shoulder end

**Special Features:**

Groove 0.045 in. Deep, 0.018 in. W, located 0.612 in. From shank end

**Material:**

Steel comp 302

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

580-0025-00 fscm 13499 mfr ref single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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