

View Online at <https://aerobasegroup.com/nsn/5315-01-021-7853>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Shank Length:

0.775 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.243 inches and 0.250 inches

Overall Length:

1.780 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.077 inches and 0.082 inches

Distance From Centerline Of Hole To End Of Pin:

0.205 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.375 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

0.880 inches

Material:

Steel comp 4130

Material Specification:

Mil-s-6758, cond f4 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Cva 5-2 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.