

View Online at <https://aerobasegroup.com/nsn/5315-01-021-9320>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.390 inches

**Shank Length:**

Between 0.460 inches and 0.540 inches

**Shoulder Diameter:**

Between 0.431 inches and 0.433 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

Between 2.360 inches and 2.440 inches

**First End Taper Length:**

0.500 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

15.0 degrees

**First End Tip Radius:**

0.093 inches

**Surface Finish:**

125.000 microinches

**Special Features:**

Parallel flattened surfaces along length, 0.300 to 0.310 in. Across flats, centered 1.100 in. From threaded end

**Material:**

Steel

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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