

View Online at <https://aerobasegroup.com/nsn/5315-01-021-9320>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.390 inches

Shank Length:

Between 0.460 inches and 0.540 inches

Shoulder Diameter:

Between 0.431 inches and 0.433 inches

Shank Diameter:

0.250 inches

Overall Length:

Between 2.360 inches and 2.440 inches

First End Taper Length:

0.500 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Chamfered end

First End Taper Angle:

15.0 degrees

First End Tip Radius:

0.093 inches

Surface Finish:

125.000 microinches

Special Features:

Parallel flattened surfaces along length, 0.300 to 0.310 in. Across flats, centered 1.100 in. From threaded end

Material:

Steel

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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