

View Online at <https://aerobasegroup.com/nsn/5315-01-022-0555>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.270 inches

Shank Length:

0.300 inches

Shoulder Diameter:

Between 0.165 inches and 0.175 inches

Shank Diameter:

0.138 inches

Overall Length:

0.800 inches

First End Taper Length:

0.031 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.138 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

60.0 degrees

Special Features:

Shank end undercut 0.085 in. Min, 0.090 in. Maximum diameter by 0.030 in. Lg

Material:

Steel comp 303se

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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