

View Online at <https://aerobasegroup.com/nsn/5315-01-022-0555>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.270 inches

**Shank Length:**

0.300 inches

**Shoulder Diameter:**

Between 0.165 inches and 0.175 inches

**Shank Diameter:**

0.138 inches

**Overall Length:**

0.800 inches

**First End Taper Length:**

0.031 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

60.0 degrees

**Special Features:**

Shank end undercut 0.085 in. Min, 0.090 in. Maximum diameter by 0.030 in. Lg

**Material:**

Steel comp 303se

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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