

View Online at <https://aerobasegroup.com/nsn/5315-01-025-5381>

First End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.250 inches

Shank Length:

0.250 inches

Shoulder Diameter:

Between 0.3735 inches and 0.3740 inches

Shank Diameter:

Between 0.2501 inches and 0.2504 inches

Overall Length:

1.869 inches

First End Taper Length:

0.031 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

30.0 degrees

Surface Finish:

32.0 microinches shoulder end

Second Shank Length:

0.443 inches

Material:

Steel comp 1025 or steel comp b1113

Material Specification:

Qq-s-631 federal specification 1st material response or qq-s-634 federal specification 1st material response or qq-s-637 federal specification 2nd material response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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