

View Online at <https://aerobasegroup.com/nsn/5315-01-025-5381>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Shank Length:**

0.250 inches

**Shoulder Diameter:**

Between 0.3735 inches and 0.3740 inches

**Shank Diameter:**

Between 0.2501 inches and 0.2504 inches

**Overall Length:**

1.869 inches

**First End Taper Length:**

0.031 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.250 inches

**First End Location:**

Both ends

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

32.0 microinches shoulder end

**Second Shank Length:**

0.443 inches

**Material:**

Steel comp 1025 or steel comp b1113

**Material Specification:**

Qq-s-631 federal specification 1st material response or qq-s-634 federal specification 1st material response or qq-s-637 federal specification 2nd material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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