

View Online at <https://aerobasegroup.com/nsn/5315-01-031-8458>

First End Style:

Chamfered

Shank Length:

Between 0.740 inches and 0.750 inches

Shoulder Diameter:

0.250 inches

Shank Diameter:

Between 0.186 inches and 0.190 inches

Overall Length:

Between 1.540 inches and 1.580 inches

Undercut Diameter:

Between 0.163 inches and 0.173 inches

Undercut Width:

Between 0.031 inches and 0.041 inches

First End Taper Length:

0.020 inches

Second End Relationship With First End:

Identical

Second Shank Diameter:

Between 0.1870 inches and 0.1875 inches

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Second Shank Length:

0.438 inches

Special Features:

Straight knurl, 41 tp1, 0.193 in. Min, 0.197 in. Maximum dia, groove, 0.018 in. Min, 0.020 in. Maximum lg, 0.1735 in. Min, 0.1765 in.

Maximum dia

Material:

Steel comp 416

Material Specification:

Aisi assn standard single material response or astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-c-13924, cl 3 military specification single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-c-13924 spec.