

View Online at <https://aerobasegroup.com/nsn/5315-01-032-3730>

First End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.120 inches and 0.140 inches

Shank Length:

Between 0.530 inches and 0.560 inches

Shoulder Diameter:

Between 0.245 inches and 0.250 inches

Shank Diameter:

Between 0.1895 inches and 0.1900 inches

Overall Length:

Between 0.890 inches and 0.910 inches

Internal Drive Style:

Slot

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.044 inches and 0.051 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.050 inches and 0.060 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

35.0 rockwell c

Thread Size:

0.190 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches large shank

Material:

Steel comp 416f

Material Specification:

Ams 5610 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm a380 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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