

View Online at <https://aerobasegroup.com/nsn/5315-01-032-6631>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.144 inches and 0.147 inches

Shoulder Diameter:

Between 0.355 inches and 0.360 inches

Shank Diameter:

Between 0.2498 inches and 0.2503 inches

Overall Length:

Between 0.609 inches and 0.635 inches

First End Taper Length:

Between 0.005 inches and 0.015 inches

Second End Taper Length:

Between 0.080 inches and 0.110 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.2518 inches and 0.2523 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches large shank

Second End Taper Angle:

15.0 degrees

Second Shank Length:

Between 0.420 inches and 0.440 inches

Material:

Steel comp 1095

Material Specification:

Ams 5132 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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