

View Online at <https://aerobasegroup.com/nsn/5315-01-032-6631>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.144 inches and 0.147 inches

**Shoulder Diameter:**

Between 0.355 inches and 0.360 inches

**Shank Diameter:**

Between 0.2498 inches and 0.2503 inches

**Overall Length:**

Between 0.609 inches and 0.635 inches

**First End Taper Length:**

Between 0.005 inches and 0.015 inches

**Second End Taper Length:**

Between 0.080 inches and 0.110 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.2518 inches and 0.2523 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches large shank

**Second End Taper Angle:**

15.0 degrees

**Second Shank Length:**

Between 0.420 inches and 0.440 inches

**Material:**

Steel comp 1095

**Material Specification:**

Ams 5132 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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