

View Online at <https://aerobasegroup.com/nsn/5315-01-033-4456>

First End Style:

Chamfered

Second End Style:

Counterbored w/o through hole

Hole Arrangement Style:

One end w/two drilled holes

First Hole Diameter:

0.129 inches

Second Hole Diameter:

0.310 inches

Distance From Centerline Of Hole To End Of Pin:

0.250 inches

Pinlength:

0.910 inches

Pindiameter:

0.7500 inches

Second End Counterbore Diameter:

0.429 inches

Second End Counterbore Depth:

0.410 inches

First End Taper Length:

0.060 inches

Second End Relationship With First End:

Not identical

First End Taper Angle:

45.0 degrees

Surface Finish:

125.0 microinches

Angle Between Centerline Of Holes:

90.0 degrees

Special Features:

Second end pin hole 0.160 diameter 0.160 from end

Material:

Steel comp 1010 or steel comp 1020

Material Specification:

Qq-s-631 cp 1010/1020 federal specification all material responses

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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