

View Online at <https://aerobasegroup.com/nsn/5315-01-034-5251>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.625 inches

Shank Length:

Between 0.178 inches and 0.198 inches

Shoulder Width Across Flats:

Between 0.552 inches and 0.572 inches

Shank Diameter:

Between 0.205 inches and 0.210 inches

Overall Length:

Between 2.522 inches and 2.542 inches

First End Taper Length:

0.032 inches

Second End Taper Length:

Between 0.040 inches and 0.070 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.249 inches and 0.250 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

250.000 microinches

Second End Taper Angle:

45.0 degrees

Second Shank Length:

Between 2.147 inches and 2.167 inches

Material:

Steel comp 302

Material Specification:

Qq-s-763, class 302 cond a federal specification single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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