

View Online at <https://aerobasegroup.com/nsn/5315-01-035-0867>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Overall Length:**

0.485 inches

**Diameter:**

Between 0.1860 inches and 0.1865 inches

**Effective Length:**

0.337 inches

**Undercut Diameter:**

Between 0.172 inches and 0.176 inches

**Undercut Width:**

Between 0.024 inches and 0.028 inches

**Undercut Radius:**

Between 0.012 inches and 0.014 inches

**First End Taper Length:**

0.035 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

89.0 rockwell superficial 15-n and 91.5 rockwell superficial 15-n

**First End Location:**

Grooved end

**First End Taper Angle:**

20.0 degrees

**Surface Finish:**

32.0 microinches outside diameter

**Material:**

Steel comp 1117

**Material Specification:**

Sae assn standard single material response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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