

View Online at <https://aerobasegroup.com/nsn/5315-01-035-0867>

First End Style:

Chamfered

Second End Style:

Square

Overall Length:

0.485 inches

Diameter:

Between 0.1860 inches and 0.1865 inches

Effective Length:

0.337 inches

Undercut Diameter:

Between 0.172 inches and 0.176 inches

Undercut Width:

Between 0.024 inches and 0.028 inches

Undercut Radius:

Between 0.012 inches and 0.014 inches

First End Taper Length:

0.035 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

89.0 rockwell superficial 15-n and 91.5 rockwell superficial 15-n

First End Location:

Grooved end

First End Taper Angle:

20.0 degrees

Surface Finish:

32.0 microinches outside diameter

Material:

Steel comp 1117

Material Specification:

Sae assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0