NSN 5315-01-035-9397

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-035-9397 First End Style: Chamfered **Second End Style:** Square **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.125 inches **Shank Length:** Between 0.233 inches and 0.238 inches **Shoulder Diameter:** Between 0.165 inches and 0.175 inches **Shank Diameter:** Between 0.082 inches and 0.086 inches **Overall Length:** Between 0.408 inches and 0.432 inches First End Taper Length: Between 0.017 inches and 0.022 inches Second End Relationship With First End: Not identical **Thread Size:** 0.086 inches **Second Shank Diameter:** Between 0.082 inches and 0.086 inches First End Location: Chamfered end First End Taper Angle: Between 28.0 degrees and 32.0 degrees **Second Shank Length:** Between 0.157 inches and 0.172 inches **Special Features:** Two 0.030 in. W x 0.035 in. Dp slots on od of shoulder Material: Steel comp 302 **Material Specification:** Qq-s-763 cond b federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

NSN 5315-01-035-9397

Headless Shoulder Pin - Page 2 of 2



Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No Fiig: A212a0