

View Online at <https://aerobasegroup.com/nsn/5315-01-037-4702>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Pinlength:**

Between 0.615 inches and 0.635 inches

**Pindiameter:**

Between 0.1259 inches and 0.1261 inches

**Second End Corner Radius:**

Between 0.016 inches and 0.047 inches

**First End Taper Length:**

Between 0.130 inches and 0.158 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Shear Strength:**

2600 double pounds per square inch

**First End Taper Angle:**

Between 4.0 degrees and 12.0 degrees

**Surface Finish:**

16.0 microinches outside diameter

**Special Features:**

Radius end may be chamfered 20 degrees min, 30 degrees max; case hardness of 60 hrc ; core hardness shall not at any time exceed the case hardness; core hardness of 47-58 hrc

**Material:**

Steel

**Material Specification:**

66 federal standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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