

View Online at <https://aerobasegroup.com/nsn/5315-01-037-4702>

First End Style:

Chamfered

Second End Style:

Radius

Pinlength:

Between 0.615 inches and 0.635 inches

Pindiameter:

Between 0.1259 inches and 0.1261 inches

Second End Corner Radius:

Between 0.016 inches and 0.047 inches

First End Taper Length:

Between 0.130 inches and 0.158 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Shear Strength:

2600 double pounds per square inch

First End Taper Angle:

Between 4.0 degrees and 12.0 degrees

Surface Finish:

16.0 microinches outside diameter

Special Features:

Radius end may be chamfered 20 degrees min, 30 degrees max; case hardness of 60 hrc ; core hardness shall not at any time exceed the case hardness; core hardness of 47-58 hrc

Material:

Steel

Material Specification:

66 federal standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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