

View Online at <https://aerobasegroup.com/nsn/5315-01-037-6555>

**First End Style:**

Chamfered

**Second End Style:**

Round

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Shank Length:**

Between 0.710 inches and 0.910 inches

**Shoulder Diameter:**

0.375 inches

**Shank Diameter:**

Between 0.235 inches and 0.240 inches

**Overall Length:**

1.710 inches

**First End Taper Length:**

0.010 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.235 inches and 0.240 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Outer Radius:**

0.060 inches

**Second Shank Length:**

Between 0.710 inches and 0.910 inches

**Special Features:**

Shoulder flatted to 0.312 in. On 2 sides, large shank tapered 0.440 in. From shoulder to spherical end

**Material:**

Steel comp 416

**Material Specification:**

Qq-s-763 federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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