NSN 5315-01-037-6555

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-037-6555

First End Style:
Chamfered
Second End Style:
Round
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.500 inches
Shank Length:
Between 0.710 inches and 0.910 inches
Shoulder Diameter:
0.375 inches
Shank Diameter:
Between 0.235 inches and 0.240 inches
Overall Length:
1.710 inches
First End Taper Length:
0.010 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
Between 0.235 inches and 0.240 inches
First End Location:
Short shank end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.000 microinches
Second End Outer Radius:
0.060 inches
Second Shank Length:
Between 0.710 inches and 0.910 inches
Special Features:
Shoulder flatted to 0.312 in. On 2 sides, large shank tapered 0.440 in. From shoulder to spherical end
Material:
Steel comp 416
Material Specification:

Qq-s-763 federal specification single material response

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Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

