

View Online at <https://aerobasegroup.com/nsn/5315-01-039-0163>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.437 inches

**Pinlength:**

Between 1.980 inches and 2.020 inches

**Pindiameter:**

Between 0.2487 inches and 0.2490 inches

**First End Taper Length:**

0.020 inches

**Second End Taper Length:**

0.188 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Pin Grip Length:**

1.563 inches

**Criticality Code Justification:**

Achu

**Surface Finish:**

63.0 microinches shank end

**Special Features:**

Pointed end has slot 0.062 in. W by 0.188 in. Deep

**Material:**

Steel comp 303 or steel comp 303se or steel comp 303 plus x

**Material Specification:**

Ams 5640 assn standard all material responses

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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