

View Online at <https://aerobasegroup.com/nsn/5315-01-042-5268>

First End Style:

Chamfered

Second End Style:

Slotted

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.490 inches

Shank Length:

0.520 inches

Shoulder Diameter:

Between 0.1870 inches and 0.1872 inches

Shank Diameter:

0.138 inches

Overall Length:

2.270 inches

Internal Drive Style:

Slot

Second End Slot Width:

0.032 inches

First End Taper Length:

0.020 inches

Second End Slot Depth:

Between 0.085 inches and 0.115 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.138 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Special Features:

Slotted shoulder end chamfered 0.020 in length, 45 degree angle, thd relief 0.030 in. W, groove 1.580 in. From thd end 0.018 in. Min 0.020 in. Maximum w, 0.1735 in. Min 0.1765 in. Maximum dia

Material:

Steel comp 303se

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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