

View Online at <https://aerobasegroup.com/nsn/5315-01-045-9725>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Shank Length:**

0.230 inches

**Shoulder Diameter:**

Between 0.311 inches and 0.312 inches

**Shank Diameter:**

0.188 inches

**Overall Length:**

Between 1.605 inches and 1.625 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.062 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.188 inches

**Second End Corner Radius:**

0.030 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**First End Location:**

Shoulder end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.000 microinches

**Special Features:**

Both shoulder ends chamfered

**Material:**

Steel comp 8735 and steel comp 8740 and steel comp 8740

**Material Specification:**

Ams 6320 assn standard 1st material response and ams 6322 assn standard 2nd material response and ams 6324 assn standard 3rd material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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