

View Online at <https://aerobasegroup.com/nsn/5315-01-048-0653>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.625 inches and 0.875 inches

**Shank Length:**

1.230 inches

**Shoulder Diameter:**

Between 0.435 inches and 0.440 inches

**Shank Diameter:**

Between 0.245 inches and 0.250 inches

**Overall Length:**

1.880 inches

**First End Taper Length:**

0.040 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Any acceptable

**First End Location:**

Large end

**First End Taper Angle:**

45.0 degrees

**Second Shank Length:**

Any acceptable

**Material:**

Steel

**Material Specification:**

Qq-s-631, comp 1010 through 1025 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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