

View Online at <https://aerobasegroup.com/nsn/5315-01-051-4206>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.500 inches

Shank Length:

1.500 inches

Shoulder Diameter:

0.500 inches

Shank Diameter:

0.248 inches

Overall Length:

3.500 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.120 inches

First End Taper Length:

0.050 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.248 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

1.500 inches

Material:

Steel

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

S606a fscm 81755 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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