

View Online at <https://aerobasegroup.com/nsn/5315-01-051-8389>

First End Style:

Chamfered

Second End Style:

Round

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.230 inches and 0.270 inches

Shank Length:

0.300 inches

Shoulder Width Across Flats:

0.250 inches

Shank Diameter:

0.138 inches

Overall Length:

1.221 inches

First End Taper Length:

Between 0.015 inches and 0.030 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.138 inches

Second Shank Diameter:

Between 0.151 inches and 0.161 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Outer Radius:

0.078 inches

Second Shank Length:

0.875 inches

Material:

Steel comp 303

Surface Treatment:

Passivate

Surface Treatment Specification:

F-8.07 fscm 81205 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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