

View Online at <https://aerobasegroup.com/nsn/5315-01-052-5233>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Shank Length:**

0.312 inches

**Shoulder Diameter:**

0.187 inches

**Shank Diameter:**

0.138 inches

**Overall Length:**

0.875 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Thread Size:**

0.138 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Shoulder flatted from shank 0.250in. Lg, 0.151 in. Width across flats

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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