Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-052-7997

First End Style:
Chamfered
Second End Style:
Chamfered
Shank Length: 0.765 inches
Shoulder Diameter:
Between 0.5943 inches and 0.5948 inches
Shank Diameter:
0.3115 inches
Overall Length: 2.040 inches
First End Taper Length:
0.070 inches
Second End Taper Length: 0.125 inches
Second End Relationship With First End:
Not identical
First End Location:
Both ends
First End Taper Angle:
10.0 degrees
Surface Finish:
64.0 microinches large shank
Second End Taper Angle:
30.0 degrees
Special Features:
Shoulder hole 0.438 in. Dia, 1.100 in. Deep
Material:
Steel
Material Specification:
Ams5659 15-5ph assn standard single material response
Surface Treatment:
Passivate
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

## NSN 5315-01-052-7997

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**Fiig:** A212a0

