

View Online at <https://aerobasegroup.com/nsn/5315-01-053-4167>

**First End Style:**

Chamfered

**Head Style:**

Pan no. 2 (r1 not required in item description)

**Diameter:**

0.189 inches

**Effective Length:**

0.552 inches

**Undercut Diameter:**

0.175 inches

**Under Head Length:**

Between 0.720 inches and 0.750 inches

**Undercut Radius:**

0.015 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.072 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.100 inches and 0.130 inches

**First End Taper Length:**

Between 0.037 inches and 0.057 inches

**Grip Length:**

0.620 inches

**First End Taper Angle:**

15.0 degrees

**Pin Head Diameter:**

Between 0.312 inches and 0.322 inches

**Surface Finish:**

63.0 microinches both ends

**Height:**

Between 0.035 inches and 0.055 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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