

View Online at <https://aerobasegroup.com/nsn/5315-01-053-7106>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.375 inches

**Shank Length:**

0.500 inches

**Shoulder Diameter:**

Between 0.368 inches and 0.370 inches

**Shank Diameter:**

Between 0.240 inches and 0.252 inches

**Overall Length:**

Between 1.355 inches and 1.395 inches

**First End Taper Length:**

0.016 inches

**Second End Taper Length:**

0.147 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.246 inches and 0.248 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

9.4 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

0.625 inches

**Material:**

Steel comp 4340 or steel comp 4140 or steel comp 8740

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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