

View Online at <https://aerobasegroup.com/nsn/5315-01-053-7106>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.375 inches

Shank Length:

0.500 inches

Shoulder Diameter:

Between 0.368 inches and 0.370 inches

Shank Diameter:

Between 0.240 inches and 0.252 inches

Overall Length:

Between 1.355 inches and 1.395 inches

First End Taper Length:

0.016 inches

Second End Taper Length:

0.147 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.246 inches and 0.248 inches

First End Location:

Threaded end

First End Taper Angle:

9.4 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

45.0 degrees

Second Shank Length:

0.625 inches

Material:

Steel comp 4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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