## NSN 5315-01-054-2254

Headless Shoulder Pin - Page 1 of 1



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First End Style:	
Chamfered	
Second End Style:	
Square	
Shank Length:	
0.890 inches	
Shoulder Diameter:	
Between 0.4365 inches and 0.4371 inches	
Shank Diameter:	
Between 0.219 inches and 0.221 inches	
Overall Length:	
2.340 inches	
First End Taper Length:	
Between 0.213 inches and 0.223 inches	
Second End Relationship With First End:	
Not identical	
Second Shank Diameter:	
Between 0.332 inches and 0.333 inches	
First End Location:	
Chamfered end	
Second Shank Length:	
0.150 inches	
Special Features:	
First end hex shaped, 0.062 in. W by 0.750 in. Lg slot cut along lg	
Material:	
Steel comp 630	
Material Specification:	
Ams 5643, cond h900 assn standard single material response	
Surface Treatment:	
Passivate	
Surface Treatment Specification:	
Qq-p-35 federal specification single treatment response	
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A212a0	