NSN 5315-01-054-6049

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-054-6049 **Shank Length:** 1.490 inches **Shank Diameter:** 0.190 inches **Overall Length:** 2.550 inches **Hole Arrangement Style:** Both end drilled First Hole Diameter: 0.066 inches **Second Hole Diameter:** 0.064 inches Distance From Centerline Of Hole To End Of Pin: 0.450 inches **Center To Center Distance Between Holes:** 0.320 inches **Hardness Rating:** 30.0 rockwell c and 35.0 rockwell c **First End Location:** Shank end First End Taper Angle: 146.0 degrees **Surface Finish:** 125.000 microinches **Special Features:** Vshoulder is 0.440 in. Lg, 0.245 in. Wd, with flat cut 0.350 in. Lg, 0.161 in. Dp at shaft end, shaft is centered along width, 0.174 in. From shoulder end opposite flat, shoulder is chamfered 0.040 x 45 degrees two places entire1.060 in. Lg Material: Steel **Material Specification:** Ams 6395 assn standard single material response **Surface Treatment:** Oxide film **Surface Treatment Specification:** Mil-std-171 military standard single treatment response **Style Designator:** Shoulder Shelf Life: N/a **Unit Of Measure:**

No

Demilitarization:

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Fiig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.