NSN 5315-01-054-6352

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-054-6352

View Online at https://aerobasegroup.com/nsn/5315-01-054-635
First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.530 inches
Shank Length:
0.480 inches
Shoulder Width Across Flats:
0.500 inches
Shank Diameter:
0.375 inches
Overall Length:
1.250 inches
First End Taper Length:
0.030 inches
Second End Taper Length:
0.180 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
28.0 rockwell c and 36.0 rockwell c
Thread Size:
0.375 inches
Second Shank Diameter:
0.375 inches
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
63.0 microinches large shank
Second End Taper Angle:
15.0 degrees
Second Shank Length:
0.650 inches
Special Features:
Undergut between threads and shoulder 0.110 in . Wd. 0.212 in .

Undercut between threads and shoulder 0.110 in. Wd, 0.312 in. Dia

NSN 5315-01-054-6352

Headless Shoulder Pin - Page 2 of 2



Material:

Steel comp 416

Material Specification:

Qq-s-764, cond a federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0