

View Online at <https://aerobasegroup.com/nsn/5315-01-060-6546>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.211 inches

**Shank Length:**

0.470 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.249 inches and 0.250 inches

**Overall Length:**

1.240 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.190 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.279 inches and 0.280 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

40.0 degrees

**Second Shank Length:**

0.680 inches

**Special Features:**

Groove at threads 0.194 in. Dia, 0.080 in. Wd

**Material:**

Steel

**Material Specification:**

Qq-s-764, cl 303, cond-anl, fnsh-cd federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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