

View Online at <https://aerobasegroup.com/nsn/5315-01-060-6546>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.211 inches

Shank Length:

0.470 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.249 inches and 0.250 inches

Overall Length:

1.240 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

0.190 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.279 inches and 0.280 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

40.0 degrees

Second Shank Length:

0.680 inches

Special Features:

Groove at threads 0.194 in. Dia, 0.080 in. Wd

Material:

Steel

Material Specification:

Qq-s-764, cl 303, cond-anl, fnsh-cd federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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