

View Online at <https://aerobasegroup.com/nsn/5315-01-060-9159>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.750 inches and 0.765 inches

**Shank Length:**

0.875 inches

**Shoulder Diameter:**

1.250 inches

**Shank Diameter:**

0.765 inches

**Overall Length:**

4.672 inches

**Undercut Diameter:**

0.625 inches

**Undercut Width:**

0.125 inches

**Internal Drive Style:**

Torque

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.141 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.188 inches

**First End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.625 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches shank end

**Material:**

Steel comp 4145

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 federal specification all treatment responses

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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