

View Online at <https://aerobasegroup.com/nsn/5315-01-060-9159>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.750 inches and 0.765 inches

Shank Length:

0.875 inches

Shoulder Diameter:

1.250 inches

Shank Diameter:

0.765 inches

Overall Length:

4.672 inches

Undercut Diameter:

0.625 inches

Undercut Width:

0.125 inches

Internal Drive Style:

Torque

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.141 inches

Distance From Centerline Of Hole To End Of Pin:

0.188 inches

First End Taper Length:

0.062 inches

Second End Relationship With First End:

Identical

Thread Size:

0.625 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches shank end

Material:

Steel comp 4145

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 federal specification all treatment responses

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0