NSN 5315-01-064-4224

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-064-4224
First End Style:
Pointed
Second End Style:
Square
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.531 inches
Shank Length:
0.781 inches
Shoulder Width Across Flats:
0.562 inches
Shank Diameter:
Between 0.3110 inches and 0.3115 inches
Overall Length:
2.188 inches
First End Taper Length:
1.407 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
32.0 rockwell c and 35.0 rockwell c
Second Shank Diameter:
0.312 inches
First End Location:
Threaded end
First End Taper Angle:
40.0 degrees
Surface Finish:
63.0 microinches outside diameter
Second Shank Length:
1.282 inches
Material:
Steel comp 324
Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

NSN 5315-01-064-4224

Headless Shoulder Pin - Page 2 of 2



_			•		
•	n	ο.	•	18	e:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0