## NSN 5315-01-067-2025

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-067-2025

First End Style:
Chamfered w/thru hole
Second End Style:
Chamfered w/thru hole
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.213 inches
Shank Length:
0.970 inches
Shoulder Width Across Flats:
0.938 inches
Shank Diameter:
Between 0.7496 inches and 0.7500 inches
Overall Length:
2.466 inches
First End Taper Length:
0.060 inches
Second End Taper Length:
0.170 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.750 inches
Second Shank Diameter:
Between 0.7496 inches and 0.7500 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Criticality Code Justification:
Csym and feat
Surface Finish:
32.0 microinches outside diameter
Second Shank Length:
1.403 inches
Special Features:
Has 0.660 in. Diameter thread relief; 0.501 in. Id has 32.0 microinch surface finish
Material:

Steel comp 630

## NSN 5315-01-067-2025

Headless Shoulder Pin - Page 2 of 2



Material Specification:
Ams 5643, 17-4ph, cond a assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Mil-s-5002 military specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Mil-std (military Standard):

Mil-s-5002 spec.