

View Online at <https://aerobasegroup.com/nsn/5315-01-068-7946>

**First End Style:**

Square

**Head Style:**

Dee chamfer

**Distance From Centerline To Flat:**

0.085 inches

**Under Head Length:**

Between 0.295 inches and 0.305 inches

**First Step Diameter:**

Between 0.1590 inches and 0.1592 inches

**First Step Length:**

Between 0.175 inches and 0.185 inches

**Second Step Diameter:**

Between 0.115 inches and 0.120 inches

**Second Step Length:**

0.120 inches

**Hardness Rating:**

35.0 rockwell c and 45.0 rockwell c

**Pin Head Diameter:**

Between 0.275 inches and 0.285 inches

**Surface Finish:**

63.0 microinches large shank

**Special Features:**

Threads in head 0.099-48 unc-2b, 0.090 in. Min full thread

**Height:**

0.055 inches

**Material:**

Stainless steel

**Material Specification:**

Ams 5613 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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