Headless Shoulder Pin - Page 1 of 2



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First End Style:
Chamfered
Shank Length:
0.590 inches
Shoulder Diameter:
0.750 inches
Shank Diameter:
Between 0.6260 inches and 0.6266 inches
Overall Length:
1.650 inches
First End Taper Length:
Between 0.025 inches and 0.065 inches
Second End Relationship With First End:
Identical
Second Shank Diameter:
Between 0.6225 inches and 0.6235 inches
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
125.0 microinches
Second Shank Length:
1.000 inches
Special Features:
Inside shoulder corners have 63.0 microinch finish
Material:
Steel comp 4340
Material Specification:
Ams 6414 assn standard single material response
Surface Treatment:
Cadmium
Surface Treatment Specification:
Ps18021 mfr ref single treatment response
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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Fiig: A212a0

