

View Online at <https://aerobasegroup.com/nsn/5315-01-080-5819>

First End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.540 inches

Shank Length:

0.620 inches

Shoulder Diameter:

0.625 inches

Shank Diameter:

Between 0.244 inches and 0.246 inches

Overall Length:

1.660 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.247 inches and 0.249 inches

First End Location:

Threaded end

Surface Finish:

63.0 microinches shank end

Second Shank Length:

0.790 inches

Special Features:

Shoulder flatted 0.250 equidistant from centerline two sides, olive drab color

Material:

Steel comp 416

Material Specification:

Astm a582, cond a assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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