## NSN 5315-01-081-2977

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-081-2977 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: Between 0.390 inches and 0.450 inches **Shank Length:** 1.086 inches **Shoulder Width Across Flats:** 0.625 inches **Shank Diameter:** Between 0.3725 inches and 0.3730 inches **Overall Length:** 1.780 inches **Undercut Diameter:** 0.334 inches **Undercut Width:** 0.094 inches First End Taper Length: 0.336 inches **Second End Taper Length:** Any acceptable Second End Relationship With First End: Not identical **Thread Size:** 0.375 inches **Second Shank Diameter:** Between 0.373 inches and 0.375 inches First End Location: Unthreaded end First End Taper Angle: 25.0 degrees **Second End Taper Angle:** Any acceptable **Second Shank Length:** 0.500 inches

Material:

Steel comp 303

## NSN 5315-01-081-2977

Headless Shoulder Pin - Page 2 of 2



Material Specification:
Astm a582 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
122c499 par. J, fscm 97942 mfr ref single treatment response
Style Designator:
Undercut
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No Fiig: A212a0