

View Online at <https://aerobasegroup.com/nsn/5315-01-081-8847>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Overall Length:**

Between 1.010 inches and 1.020 inches

**First Step Diameter:**

Between 0.820 inches and 0.840 inches

**First Step Length:**

Between 0.090 inches and 0.110 inches

**Second Step Diameter:**

Between 0.240 inches and 0.250 inches

**Second Step Length:**

Between 0.130 inches and 0.140 inches

**Third Step Diameter:**

Between 0.115 inches and 0.120 inches

**Third Step Length:**

0.080 inches

**First End Taper Length:**

Between 0.010 inches and 0.020 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

40.0 rockwell c and 45.0 rockwell c

**First End Location:**

Small end

**First End Taper Angle:**

Between 0.040 radians and 0.060 radians

**Special Features:**

Aligning shank 0.185 in. Diameter, 0.900 in. Long

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Mil-p-16232, type m, class 3 military specification single treatment response or mil-p-16232, type z, class 3 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.